

## CNC MACHINIST

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*Founded in 1996, Select Tool is a leading manufacturer of high quality and innovative solutions to valued customers worldwide. We are a full-service provider of Automation, Special Machines, Turn-Key Productivity Systems, Specialty Tooling, and Checking Fixtures.*

*We control our value chain from concept to completion, thus offering many professional development and personal growth opportunities to our team members, as well as greater value and capabilities for our customers.*

*We value our team members, which is why we offer excellent wages, comprehensive benefits & RRSP program along with a great work environment, clean and modern facilities, and a driving desire to continue to be the best at what we do.*

**Job Description:** Produces machined parts by setting up and operating a computer numerical control (CNC) machine; maintaining quality and safety standards; keeping records; maintaining equipment and supplies.

**Reporting to:** Plant Manager – Advanced Manufacturing

### **Responsibilities:**

- Program, set up and run CNC machines
- Plans stock inventory by checking stock to determine amount available; anticipating needed stock.
- Configure mills by entering instructions, including zero and reference points; setting tool registers, offsets, compensation, and conditional switches; calculating requirements, including basic math, geometry, and trigonometry; proving part programs.
- Maintains specifications by observing operations; taking measurements; detecting malfunctions; troubleshooting processes; editing programs; sharpening and replacing worn tools; adhering to quality assurance procedures and processes, ensuring all parts are to spec prior to taking off machine.
- Meets production goals in terms of cycle time, quantity, and quality.
- Operates in a safe manner by keeping work area clean and organized and by adhering to safety procedures and regulations.
- Performs basic preventive maintenance requirements; following manufacturer's instructions; initiating repair work orders.
- Documents actions by completing required paper and/or electronic logs.
- Read blueprints & GD&T
- Other duties as required to maintain a positive team-oriented environment

### **Required Skills & Experience:**

- Experience with multi axis heads an asset
- Ability to hold tight tolerances during machining and assembly.
- Working in a fast paced / team environment.
- Shift work, weekends are required
- General machinist capabilities
  - Bridgeport
  - Grinding – surface & OD/ID.
  - Lathe

**Education:**

- Minimum High School diploma.
- Technical School Graduate or equivalent experience in an industrial manufacturing environment.

**Accessibility:**

Select Tool is committed to fostering a positive work environment and empowering its employees. Select Tool encourages applications from all qualified applicants and provides accommodations for applicants with disabilities. Please contact [hr@selecttool.com](mailto:hr@selecttool.com) if you require an accommodation during the recruitment process.